

Date: Monday, 1/22/2007 7:41:37 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 30333B
 Estimate Number : 12140
 P.O. Number : *N/A*
 This Issue : 1/22/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : MACHINED PARTS
 Previous Run : 29866
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : est rev. A 01.02.01 new issue EC

Drawing Name : MECHANICAL GROUND HANDLING WHEEL KIT
 Part Number : D206731042
 Drawing Number : DSK 093 UNDER REVIEW
 Project Number : N/A
 Drawing Revision : A
 Material : *N/A*
 Due Date : 2/10/2007
 Qty: 1 Um: Each

*OK TO INITIATE
 WORK - SEE
 ENG @ SEC. #17.0
 107-01-23*

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D33355 spring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty Part Number Description batch
 1 D3335-5 spring *B30385*

Pl 07-02-07

2.0 D3353041 LUG ARM WELDMENT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty Part Number Description batch
 1 D3353-042 LUG ARM WELDMENT *B24492*

07-02-07 Pl 07-02-07

3.0 D3354042 MIRROR ARM WELDMENT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty Part Number Description batch
 1 D3354-042 Left Arm Weldment *B30221*

Pl 07-02-07

4.0 D3354043 RIGHT ARM WELDMENT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RIGHT ARM WELDMENT

batch: *B30387*

Pl 07-02-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 30333B

Part Number: D206731042

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D33561

pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty Part Number Description batch
1 D3356-1 pin

B29893

PCL 07.02.07

6.0

D3397041

wheel ass'y



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

qty Part Number Description batch
2 D3397-041 Wheel ass'y

B25804

PCL 07.02.07

7.0

113800

GREASE FITTING



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty Part Number Description batch
1 113-800 GREASE FITTING

M101058

PCL 07.02.07

8.0

656051

flat washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

qty Part Number Description batch
2 656-051 flat washer

M17413

PCL 07.02.07

9.0

663079

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty Part Number Description batch
1 663-079 Lock washer

M16362

PCL 07.02.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Job Number: 30333B

Part Number: D206731042

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN523A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓
qty Part Number Description
1 AN5-23A Bolt

batch

M19278

Plc 07.02.07

11.0

AN960JD516

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓
qty Part Number Description
1 AN960JD516 Washer

batch

M102929

Plc 07.02.07

12.0

CP21

1/8" Cotter Pin 2" long



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

✓
qty Part Number Description
2 CP-21 1/8" Cotter Pin 2" long

batch

M16626

Plc 07.02.07

13.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓
qty Part Number Description
1 MS21042L5 Nut

batch

M19349

Plc 07.02.07

14.0

SNF34

SLOTTED NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

✓
qty Part Number Description
1 SNF-34 SLOTTED NUT

batch

M103169

Plc 07.02.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/01/13

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Date: Monday, 1/22/2007 7:41:37 AM
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Drawing Name: MECHANICAL GROUND HANDLING WHEEL KIT

Job Number: 30333B

Part Number: D206731042

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

TP2

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓
qty Part Number Description
1 TP-2 Spring pin

batch

m16588

Cpl 07-02-07

16.0

TP134

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

✓
qty Part Number Description
1 TP-134 Spring pin

batch

m16362

Cpl 07-02-07

17.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Assemble as per dwg DSK 093

2-Grease fitting 113-800, apply LPS C30316 on all parts areas not protected by paint or grease.

OK TO PROCEED per DSK 093 REV. B

07.02.07

18.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

John 08 10

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PPP B30334 P.V 7/02/13

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/13

Job Completion



U 07.02.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

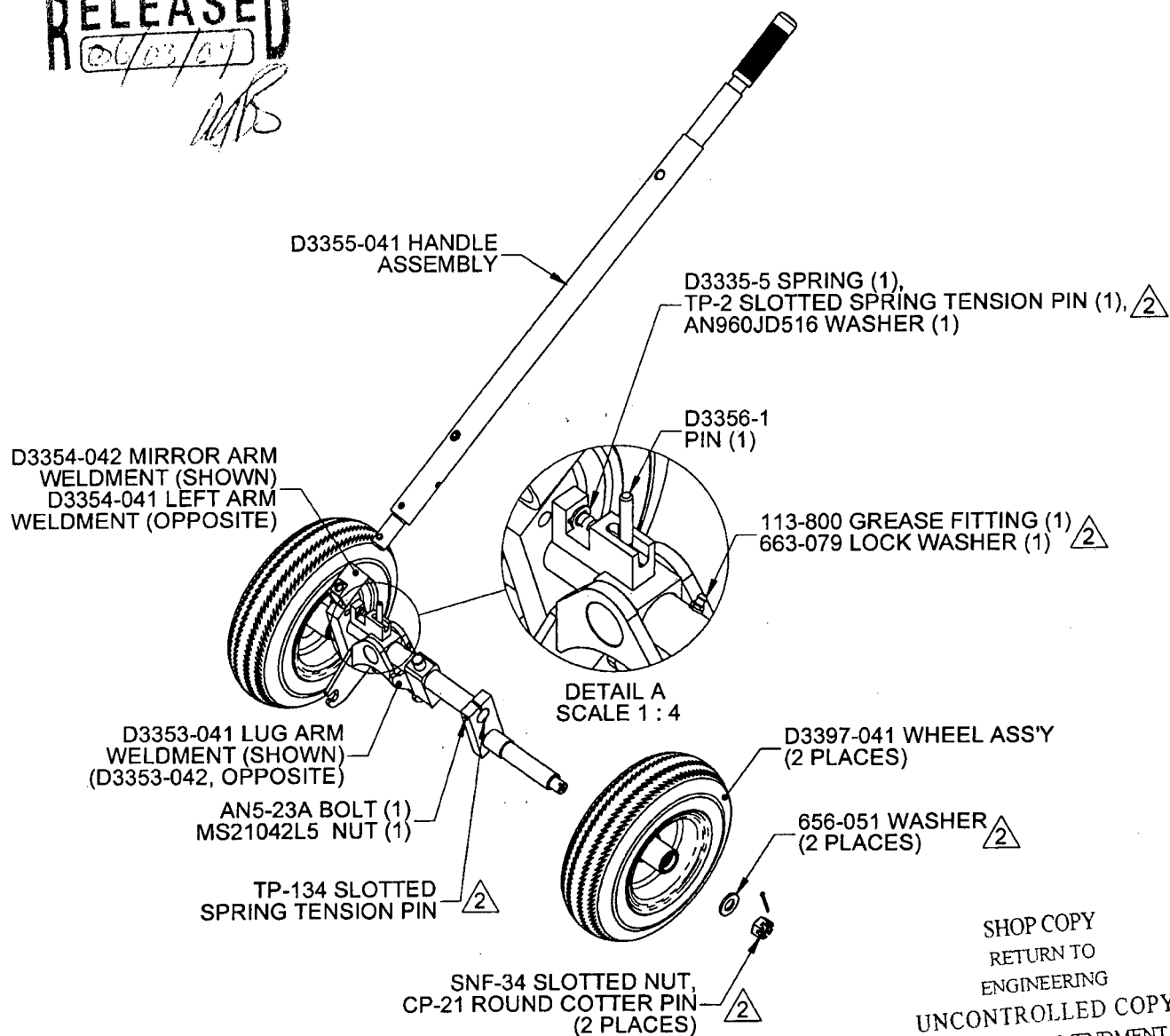
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. DSK 093	REV. A SHEET 1 OF 1
DATE 05.02.10		TITLE MECH. GROUND HANDLING	SCALE 1:10
A	05.02.10	NEW ISSUE	

RELEASED
06/03/07
MB

D206-731-042, RH MECHANICAL GROUND HANDLING (SHOWN)
D206-731-041, LH MECHANICAL GROUND HANDLING (OPPOSITE)

NOTE:

- 1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE.
RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.
- 2) SUPPLIER: SPAENAUR.

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WITHOUT NOTICE
WORK ORDER
NO. **3033B**

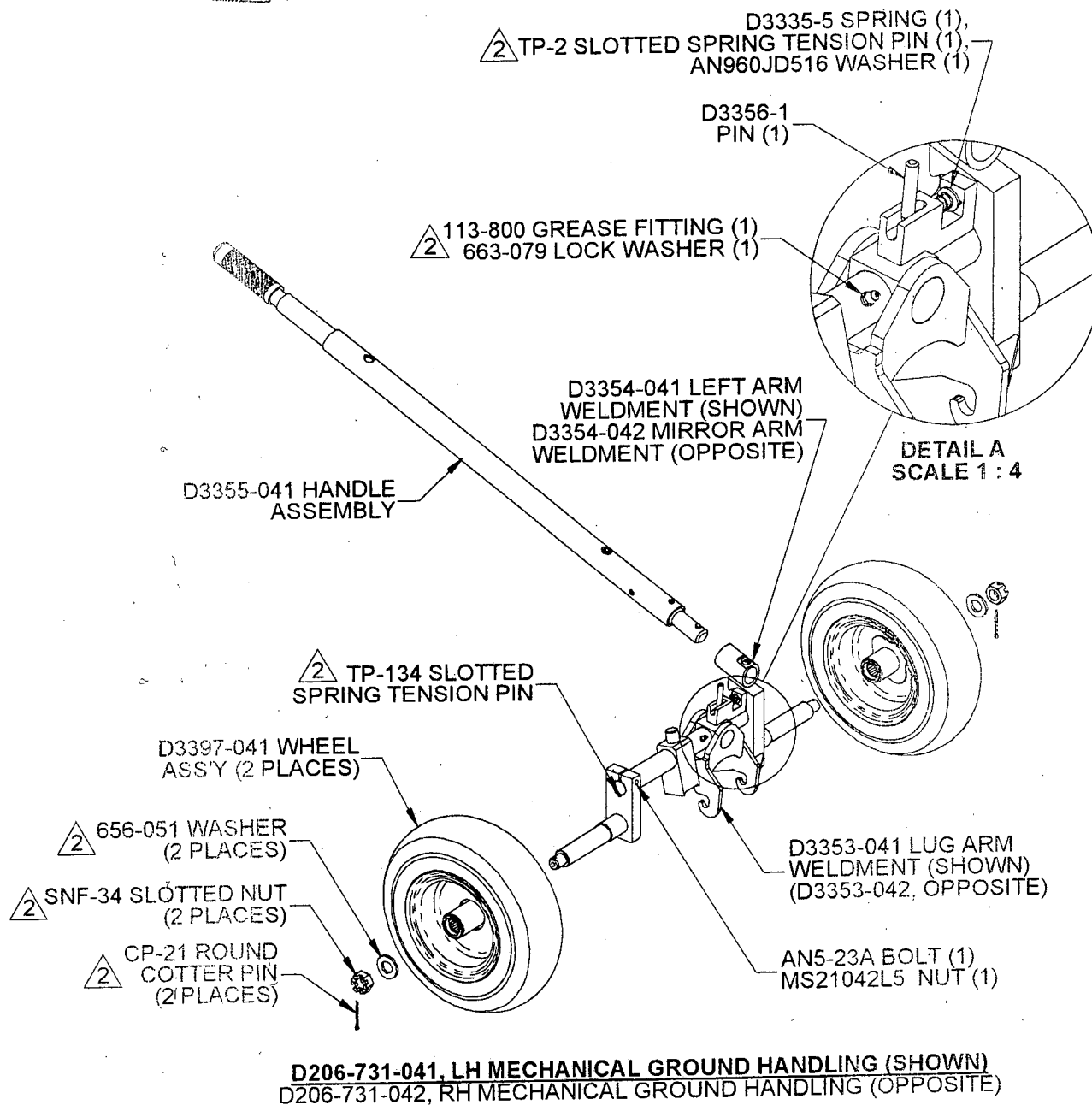
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DESIGN <i>RF</i>	DRAWN BY <i>AB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>ash</i>	APPROVED <i>ash</i>	DRAWING NO. DSK 093	REV. B SHEET 1 OF 1
DATE 07.02.02	TITLE MECH. GROUND HANDLING		SCALE 1:10
REV	DATE	DESCRIPTION	
A	05.02.10	NEW ISSUE	
B	07.02.02	REDRAWN	

RELEASED
ash 07.02.02



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- 2) SUPPLIER: SPAENAUR.

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